



Hostaform® MT24F01

Celanese Corporation - Acetal (POM) Copolymer

Sunday, November 3, 2019

General Information

Product Description

Hostaform® MT24F01 is a low level polytetrafluoroethylene filled (PTFE) product designed for use in wear applications against plastics, metal, glass or ceramic mating surfaces where silicone lubricants can not be tolerated.

Hostaform® MT24F01 is a special grade developed for medical industry applications and complies with:

- CFR 21 (177.2470) of the Food and Drug Administration (FDA) and is listed in the Drug Master File (DMF 11559) and the Device Master File (MAF 1079)
- the corresponding EU and national registry regulatory requirements
- biocompatibility in tests corresponding to USP <88> Class VI/ISO 10993
- low residual monomers
- no animal-derived constituents

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• PTFE Lubricant		
Features	• No Animal Derived Components • Wear Resistant		
Uses	• Medical/Healthcare Applications		
Agency Ratings	• DMF 11559 • FDA 21 CFR 177.2470	• ISO 10993 • MAF 1079	• USP Class VI
RoHS Compliance	• Contact Manufacturer		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.44	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (190°C/2.16 kg)	21	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	377000	psi	ISO 527-2/1A
Tensile Stress (Yield)	8410	psi	ISO 527-2/1A/50
Tensile Strain (Yield)	8.0	%	ISO 527-2/1A/50
Nominal Tensile Strain at Break	25	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	1.9	ft-lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength (73°F)	38	ft-lb/in ²	ISO 179/1eU
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness ²	21000	psi	ISO 2039-1
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	212	°F	ISO 75-2/A
Vicat Softening Temperature	295	°F	ISO 306/B50
Melting Temperature	329	°F	

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	212 to 248	°F

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Injection	Nominal Value	Unit
Drying Time	3.0 to 4.0	hr
Rear Temperature	349	°F
Middle Temperature	360	°F
Front Temperature	370	°F
Nozzle Temperature	388	°F
Processing (Melt) Temp	356 to 392	°F
Mold Temperature	176 to 248	°F
Injection Rate	Slow-Moderate	
Back Pressure	< 290	psi

Injection Notes

Zone4 temperature: 193°C

Notes

¹ Typical properties: these are not to be construed as specifications.

² 30s